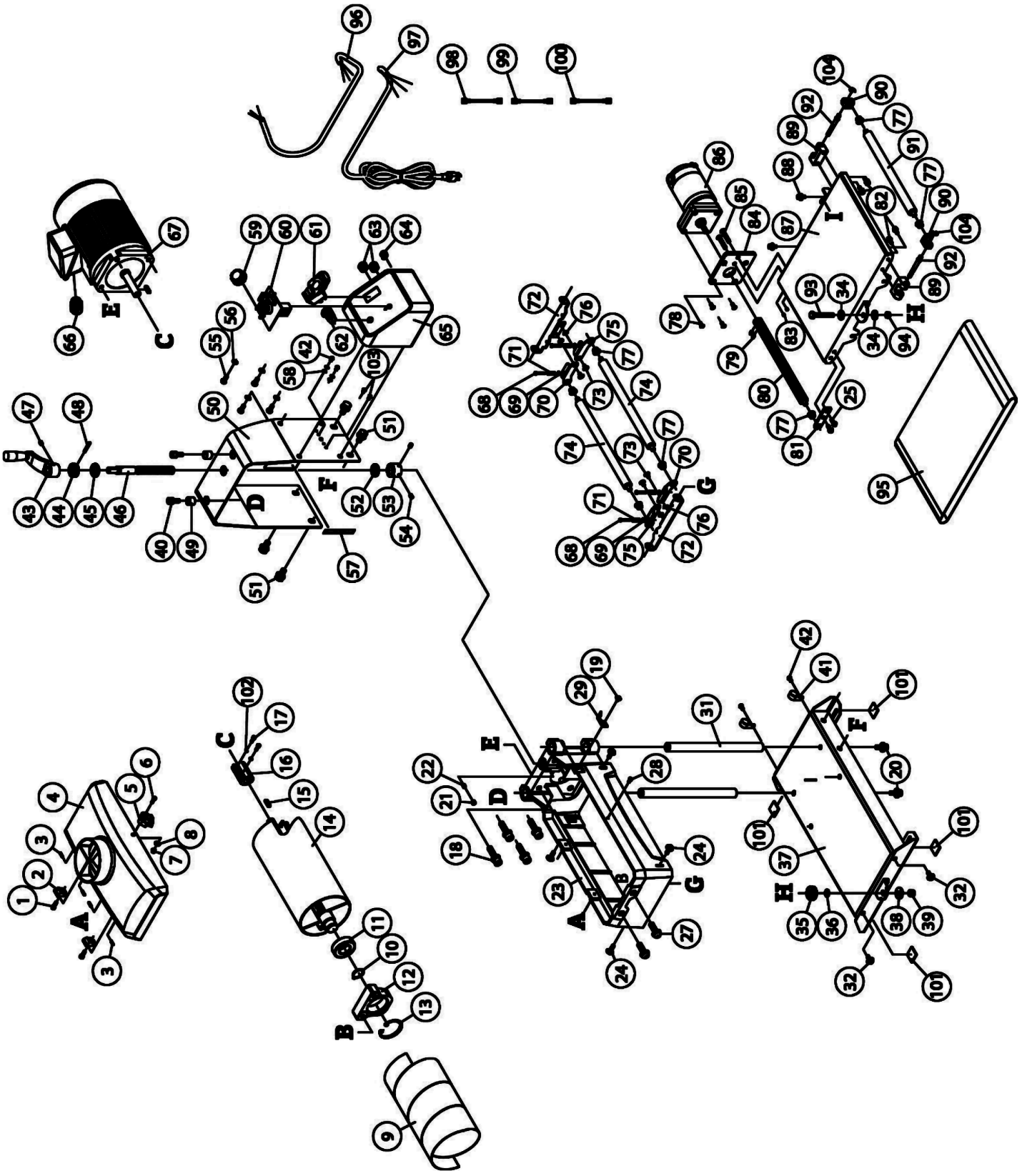
JET JWDS-1020 | Stock 723510

Diagram A - Drum sander

Drum Sander | Original JET assemblies and replacement parts



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Parts List A - Drum sander

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
1	CM9-TS-1503041	Socket Head Cap Screw	M6 x 1.0P x 16L	2
2	JT9-JWDS1632-103	Drum Carriage Hinge		2
3	JT9-40317-15	Spring Pin	3 x 14L	4
4	JT9-JWDS1020-104	Dust Hood		1
5	PM9-PM2244-109	Knob		1
6	JT9-TS-1502041	Socket Head Cap Screw	M5 x 0.8P x 16L	1
7	JT9-TS-1541011	Nylon Lock Hex Nut	M5 x 0.8P	1
8	JT9-TS-1550031	Flat Washer	5.1 x 12 x 1T	1
9	**	Abrasive (see section 12.0 for replacements)		1
10	**	C-Retainer Ring Ext. (Re:14A)	STW-25	1
11	**	Ball Bearing (Re:14A)	6205VV	1
12	**	Outboard Bearing Housing (Re:14A)		1
13	**	C-Retainer Ring Int. (Re:14A)	RTW-52	1
14	**	Drum (Re:14A)		1
14A	JT9-JWDS1020-114A	Drum Assembly (includes #10-17)		1
15	JT9-5519710	Key	5 x 5 x 20L	1
16	JT9-JWDS1020-116	Coupling		1
17	JT9-TS-1501051	Socket Head Cap Screw	M4 x 0.7P x 16L	2
18	**	Socket Hd. Cap Screw w/Lock & Flat Washers	M10 x 1.5P x 45L	4
19	**	Phillips Pan Hd Machine Screw w/Washer	M5 x 0.8P x 10L	1
20	**	Socket Hd. Cap Screw w/Lock & Flat Washers	M8 x 1.25P x 20L	2
21	JT9-5302731	Socket Head Set Screw	M8 x 1.25P x 6L	1
22	PM9-PM2244-184	PU Block		1

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Parts List A - Drum sander (continued)

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
23	JT9-JWDS1020-123	Drum Carriage		1
24	**	Socket Hd. Button Screw w/Lock & Flat Washers	M6 x 1.0P x 20L	4
25	**	Socket Hd. Button Screw w/Lock Washer	M6 x 1.0P x 16L	2
27	**	Socket Hd. Button Screw w/Lock & Flat Washers	M10 x 1.5P x 35L	2
28	JT9-TS-1502011	Socket Head Cap Screw	M5 x 0.8P x 8L	1
29	JT9-JWDS1020-129	Pointer		1
31	JT9-JWDS1020-131	Guide Bar		2
32	**	Socket Hd. Button Screw w/Lock & Flat Washers	M8 x 1.25P x 16L	2
34	JT9-TS-1550061	Flat Washer	8.5 x 20 x 1.5T	2
35	JT9-JWDS1020-135	Knob		1
36	JT9-TS-1550061	Flat Washer	8.5 x 16 x 1.5T	3
37	JT9-JWDS1020-137	Base		1
38	JT9-TS-1550061	Flat Washer	8 x 25 x 3T	1
39	JT9-TS-1541031	Nylon Lock Hex Nut	M8 x 1.25P	1
40	**	Socket Hd. Cap Screw w/thrdlckr & Lock Washer	M8 x 1.25P x 20L	2
41	JT9-JWDS1020-141	Cable Holder	ACC-6 (19mm)	2
42	JT9-TS-1533032	Phillips Pan Hd Machine Screw	M5 x 0.8P x 10L	4
43	JT9-JWDS1632-137	Crank Handle		1
44	JT9-JWDS1632-145	Collar		1
45	JT9-JWDS1632-140	Oilite Washer		1
46	JT9-JWDS1632-141	Height Adjusting Screw		1
47	CM9-TS-1523031	Socket Head Set Screw	M6 x 1.0P x 10L	1
48	JT9-JWDS1632-146	Spring Pin	4 x 30L	1
49	JT9-JWDS1020-149	Spacer		2

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Parts List A - Drum sander (continued)

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
50	JT9-JWDS1020-150	Motor Shroud		1
51	JT9-TS-1491021	Hex Cap Screw w/Lock & Flat Washers	M10 x 1.5P x 20L	4
52	JT9-JWDS1632-148	Nylon Washer		1
53	JT9-JWDS1632-149	Collar		1
54	JT9-TS-2276081	Socket Head Set Screw	M6 x 1.0P x 8L	2
55	**	Pan Hd Phillips Tapping Screw	#14 x 3/4L	4
56	CM9-TS-1550041	Flat Washer	6 x 12 x 1T	4
57	JT9-JWDS1632-163	Depth Scale		1
58	JT9-F002097	Lock Washer, Ext. Tooth	M5	4
59	PM9-PM2244-196	Knob		1
60	JT9-JWDS1020-160	Circuit Board		1
61	JT9-994534	Switch		1
	JT9-JSG96-135A	Switch Key (not shown)		1
62	JT9-JWDS1020-162	Overload Relay		1
63	JT9-JPS10TS-351	Strain Relief	SR-6R3	2
64	JT9-JWDS1020-164	Strain Relief	SB5P-2	1
65	JT9-JWDS1020-165	Control Box (incl. LM000390 Label)		1
66	JT9-JWDS1632-153	Strain Relief	PG 11	1
67	JT9-JWDS1020-167	Motor	1HP, 115V, 60Hz	1
	JT9-JWDS1020-167RC	Running Capacitor (not shown)	30mF 250VAC	1
	JT9-JWDS1020-167FC	Fan Cover (not shown)		1
	JT9-JWDS1020-167CF	Cooling Fan (not shown)		1
	JT9-JWDS1020-167WB	Wiring Box		1
	JT9-WDS1020-167WBC	Wiring Box Cover		1

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Parts List A - Drum sander (continued)

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
68	JT9-JWDS1020-168	Phillips Round Head Machine Screw	M4 x 0.7P x 30L	4
69	CM9-TS-1550021	Flat Washer	4.2 x 8 x 0.8T	4
70	JT9-JWDS1020-170	Right Tension Roller Suspension Bracket		2
71	PM9-PM2244-125	Compression Spring		4
72	JT9-JWDS1020-172	Tension Roller Fixed Bracket		2
73	PM9-PM2244-132	Shoulder Screw		4
74	JT9-JWDS1020-174	Tension Roller		2
75	JT9-JWDS1020-175	Left Tension Roller Suspension Bracket		2
76	JT9-63049	Wave Washer	WW-6	8
77	PM9-PM2244-130	Oilite Bushing		7
78	**	Socket Head Flat Screw	#10-32UNC x 1/2in L	4
79	JT9-TS-1522011	Socket Head Set Screw	M5 x 0.8P x 5L	2
80	JT9-JWDS1020-180	Drive Roller		1
81	JT9-JWDS1632-208	Drive Roller Bracket		1
82	**	Socket Hd. Cap Screw w/Lock Washer	M6 x 1.0P x 12L	4
83	JT9-TS-1521021	Socket Head Set Screw	M4 x 0.7P x 5L	2
84	JT9-JWDS1632-204	Belt Motor Plate		1
85	JT9-F010985	Socket Head Flat Screw	M6 x 1.0P x 35L	2
86	JT9-JWDS1020-186	Belt Motor	1/30HP 115V	1
87	JWDS1020-187	Conveyor Table (serial #25068218 and lower)		1
	JT1-2361	Conveyor Table (serial #25068219 and higher)		1
88	CM9-TS-1504031	Socket Hd. Cap Screw w/Lock & Flat Washers	M8 x 1.25P x 16L	2
89	JT9-JWDS1632-217	Bracket		2
90	JT9-JWDS1632-219	Driven Roller Bracket		2

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Parts List A - Drum sander (continued)

Drum Sander | Original JET assemblies and replacement parts

Ref.	Part number	Description	Size	Qty.
91	**	Driven Roller		1
92	JT9-JWDS1632-218	Adjusting Rod		1
93	JT9-TS-1490101	Hex Cap Screw	M8 x 1.25P x 55L	1
94	JT9-TS-2311081	Hex Nut	M8 x 1.25P	1
95	JT9-JWDS1020-195	Conveyor Belt		1
96	JT9-JWDS1020-196	Motor Cable	SJT 16AWG x 3C	1
97	JT9-JWDS1020-197	Power Cable	SJT 16AWG x 3C	1
98	JT9-JWDS1020-198	Internal Connection Cable (Black)	ST 16AWG x 1C x 10cm	1
99	JT9-JWDS1020-199	Internal Connection Cable (White)	ST 16AWG x 1C x 15cm	1
100	**	Internal Connection Cable (Black)	ST 16AWG x 1C x 15cm	1
101	JT9-JWDS1020-1101	Foam Pad (set of 4)		4
102	CM9-TS-2361041	Lock Washer	M4	2
103	**	Phillips Pan Hd Machine Screw	M5 x 0.8P x 5L	2
104	JT9-JWDS1632-220	Retaining Ring	ETW-7	2
	**	JET Logo (not shown)	4” x 4”	1
	JT9-LM000385	Warning Label, JWDS-1020 (not shown)		1
	JT9-LM000386	ID Label, JWDS-1020 (not shown)		1
	JT9-JWDS1632-142	Incremental Depth Scale (not shown)		1
	JT9-LM000236	Caution Label - Table Lock (not shown)		2
	JT9-JWDS1632-163	Depth Scale (not shown)		1
	JT9-LM000387	Parallel Adjust Label (not shown)		1
	JT9-LM000388	Motor Label, JWDS-1020 (not shown)		1
	JT9-LM000389	Belt Motor Label (not shown)		1
	JT9-LM000390	Control Panel Label (not shown)		1

** Shown for reference only; individual availability is not assured. Standard fasteners may be sourced locally.

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